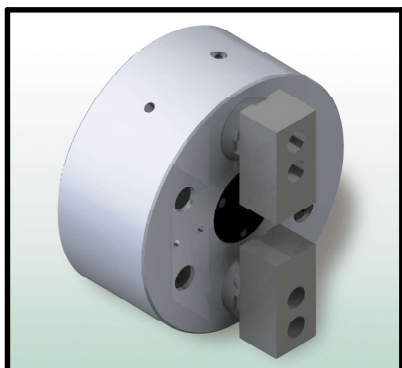
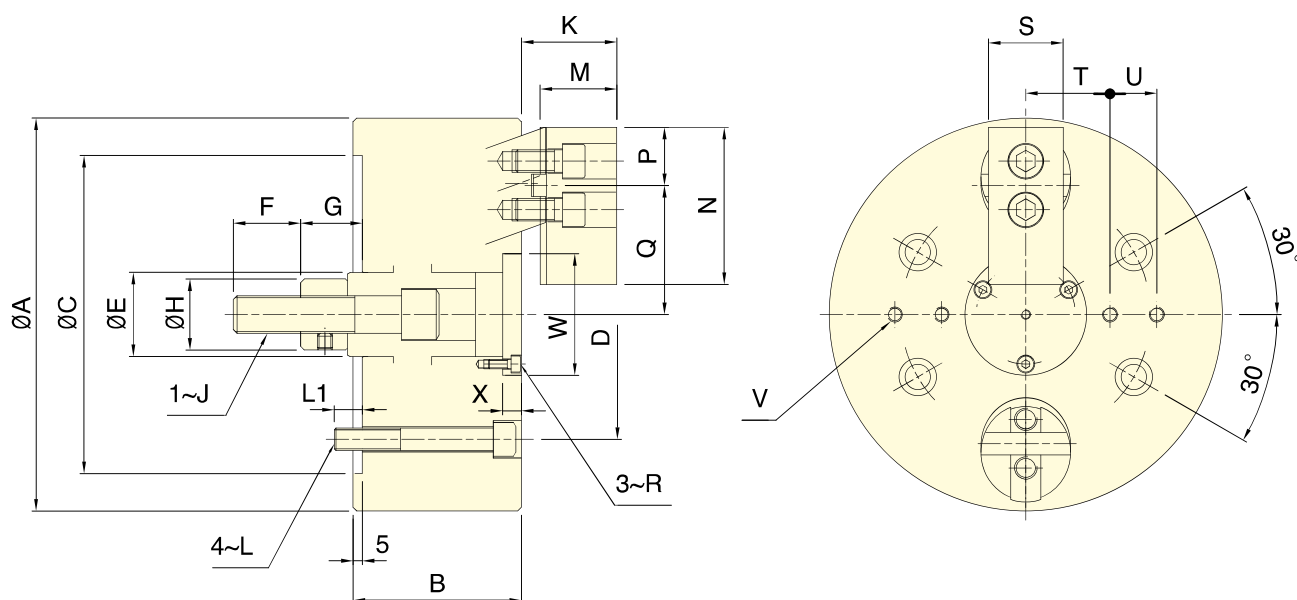


PULL LOCK POWER CHUCK



- With workpiece can do radial clamp and axial pull-down at the same time, which able to closer surface of the chuck.
- Can cooperate with the airtight detection, and axial position confirm, suitable for the precision of large length size process.
- The body with heat treatment and the organization of cylinder pull-down, and fine boring, which guarantee to the high clamping precision and durability, it's suitable for heavy duty machining.



Subject to technical changes.

Spec. Model	Plunger stroke mm	Jaw stroke(Dia.) mm	Chucking Dia.mm		Max. D.B. pull kN(kgf)	Max. clamping force kN(kgf)	Max. speed min ⁻¹ (r.p.m)	I kg·m ²	Weight kg	Matching cyl.	Max. pressure Mpa (kgf/cm ²)
			Max.	Min.							
2D-06	10	7.2	165	22	10.0(1020)	16.7(1700)	3500	0.045	12	RK-100	1.4(14.3)
2D-08			210	28	16.7(1700)	30.0(3060)		0.13	23	RK-125	1.5(15)
2D-10	15	10.8	254	35	23.3(2379)	40.0(4079)	2500	0.34	43		2.1(21.1)

Size Model	A	B	C	D	E	F	G _{max.}	G _{min.}	H	J	K _{max.}	K _{min.}	L
2D-06	165	85	140	104.8	35	36	37	27	32	M16	45	35	M10
2D-08	210	90	170	133.4	45		38	28	38	M20	56	46	M12
2D-10	254	110	220	171.5	55	46	47	32	50	M24	65	50	M16

Size Model	L1	M	N	P	Q _{max.}	Q _{min.}	R	S	T	U	V	W	X
2D-06	16	31	70	27	57.7	54.3	M4	35	35	20	4~M6	52	7
2D-08	15	41	84	31	70.8	67.2	M5	40	45	25	4~M8	65	10
2D-10	24	46	100	38	85	79.6	M6	50	55	30		75	12